

Redesign Reduce Reuse Recycle

AMCOR AUSTRALASIA

National Packaging Covenant

Action Plan

2005 - 2010

November 2005

CONTENTS

Executive Summary	1
About Amcor	2
Amcor's Environmental Policy	3
Amcor's 2005 – 2010 NPC Action Plan	4
Amcor's Ongoing Commitment	5
Amcor's Key Performance Indicators and Actions	6
Goals 1 to 5	
A) KPI Targets	
Amcor's Intent	
Baseline Data	
Target	
B) Actions	
Conclusion	21
Contact Details	21

EXECUTIVE SUMMARY

Amcor Australasia strongly supports the National Packaging Covenant's philosophy of engaging the whole packaging supply chain to take shared responsibility for the environmental impact of packaged products.

As a packaging manufacturer, Amcor's primary focus relates to Goal 1 – Packaging optimised to integrate considerations about resource efficiency, maximum resource utilisation, product protection, safety and hygiene. Amcor will continue to look for opportunities in conjunction with brand owners to implement improvements in pack design and manufacture to minimise environmental impacts.

Amcor will seek to optimise the amount of post-consumer recycled content in packaging products subject to brand owner requirements, food contact standards, technical constraints and economics.

In addition, Amcor will work with service providers to progressively increase collection of post-consumer packaging from Australian sites.

Amcor is a large Australian based packaging manufacturer producing a broad range of fibre, metal, plastic and glass products to consumer and industrial brand owner companies.

The company became a founding member of the National Packaging Covenant (NPC) in 1999. Amcor's Environment Policy states inter alia that "the company is committed to product stewardship, managing its operations and designing its products in an environmentally

responsible manner." In 2004-2005, Amcor participated in the formal review of the Covenant and was represented on an industry group that reviewed the Environmental Code of Practice for Packaging (ECoPP).

This NPC Action Plan covers a five year period from 2005 to 2010. It provides baseline data and improvement targets in relation to relevant Key Performance Indicators (KPI's). A baseline for measuring performance will be established using a

combination of 2004-2005 and 2005-2006 data. This will be reviewed for appropriateness and reassessed before the first annual report. Amcor will collect and maintain appropriate data for input to NPC reporting and national data collection

An NPC Steering Committee has responsibility within Amcor for preparation of the company's Action Plan and subsequent NPC Annual Reports.

Amcor has developed an Environmental Code of Practice for Packaging (ECoPP) checklist which will be implemented into product design and development processes across Amcor's Business Divisions.

This Action Plan demonstrates Amcor's ongoing commitment to the revised National Packaging Covenant and builds on the previous work undertaken as part of the company's original Covenant obligations.

ABOUT AMCOR

Amcor Australasia is a leading manufacturer of fibre, metal, plastic and glass packaging throughout Australia and New Zealand. In Australia, the company operates over 50 packaging manufacturing plants and recycling depots.

As a packaging manufacturer, Amcor supplies products to a large number of consumer and industrial brand owners.

In Australia, Amcor has a wide range of packaging and packaging-related services, including:

Amcor Australasia is one of six operating Business Units of Amcor Limited, a publicly listed company on the Australian Stock Exchange (ASX). Amcor Limited is one of the world's top three global packaging companies, based on market capitalisation, sales and profits. The company has packaging businesses in five geographic areas - Australasia, North America, Latin America, Europe and Asia. The global headquarters are in Melbourne, Australia.

In Australia, Amcor undertakes its packaging and recycling activities in all States and Territories. Amcor Australasia's headquarters are based in Melbourne, Victoria. Annual sales revenue generated from the Australasian operations is A\$2.5 billion.

The four operating Business Divisions within the Australasia Group as follows:

Fibre Corrugated box, folding cartons, Recycled Paper and Cartonboard

Rigid Beverage Can, Food Can, Aerosols, PET and Closures

Flexibles Laminations, Polyethylene, Sacks and Functional Coatings

Glass Wine bottles

- aerosol cans
- beverage cans
- cartonboard
- closures
- corrugated boxes
- flexible plastic packaging
- folding cartons
- food cans
- multi-wall sacks
- PET plastic bottles and jars
- point-of-sale displays
- recycling

AMCOR'S ENVIRONMENT POLICY

Amcor uses an environmental policy, objectives and a management manual based on the International Environmental Standard ISO 14001 which incorporates regular reporting and auditing, to support its commitment to the environment. Amcor currently has 23 sites certified to ISO14001 within Australia. Lower risk sites implement systems using Amcor's Environmental Management Manual, which is based on the ISO standard.

Environment Policy

Amcor embraces its responsibilities as a leading Australasian packaging manufacturer to our people, community and the environment. The company is committed to product stewardship, managing its operations and designing its products in an environmentally responsible manner.

To ensure environmentally responsible behaviour is embraced as an integral part of our operations, we specifically undertake to:

- conduct operations in compliance with relevant local environmental legislation, regulations, licences and other requirements
- prevent pollution and achieve continual improvement in environmental performance through economically viable practices
- reduce the environmental impact of the products we make through consideration of resource inputs and production methods while meeting consumer quality expectations
- set environmental objectives and targets and review our performance annually
- improve energy, water and waste efficiency per unit of product
- communicate openly and constructively with our people, suppliers, customers, government and the wider community about our environmental practices
- educate our people and contractors, ensuring that environmental responsibility is integrated into work practices, training, decision-making and is included in performance assessment.

AMCOR'S 2005 - 2010 NPC ACTION PLAN

Amcor's sixth NPC Action Plan, and first under the
new Covenant

This document is Amcor's sixth NPC Action Plan, and first under the new Covenant agreement. This Action Plan documents Amcor's commitment towards the NPC objectives, Key Performance Indicators and product stewardship initiatives for the next 5 years.

The Action Plan will be reviewed and reported on annually as required by the NPC Council and updated to reflect outcomes and new initiatives as progress is made.

AMCOR'S ONGOING COMMITMENT

Amcor has been a signatory of the National Packaging Covenant since its inception in 1999.

The company's signatory commitment to the new Covenant was made by the Managing Director, Amcor Australasia, on 31 August 2005.

As a Covenant signatory, Amcor commits to this five-year Action Plan, which provides baseline data and targets against relevant Key Performance Indicators (KPI's). Progress reports will be prepared and submitted to the NPC Council annually.

During the course of the Covenant review process in 2004 and 2005, Amcor was closely involved in providing input and comments on the proposed new Covenant arrangements, including the review of the

Environmental Code of Practice for Packaging (ECoPP).

Through the adoption of ECoPP across its product design and development processes, Amcor will seek to minimise the environmental impacts of packaging while recognising the vital role that packaging plays in the life cycle of products. This will be achieved through the implementation of a checklist into Amcor's design and development procedures that captures the principles

behind ECoPP such as source reduction, recovery and recycling of packaging.

A number of briefings and presentations have been held across Amcor's Business Divisions over recent months to provide an overview of the new Covenant arrangements and reporting requirements. An NPC Steering Committee consisting of representatives from the company's environment, recycling, research & technology and corporate affairs functions is in place. This committee

has responsibility for the preparation of the Action Plan and Annual Reports as well as liaison with each of the company's Business Divisions. Each of the Business Divisions has given responsibility to individuals for data collection and reporting to support Action Plan commitments.

AMCOR'S KEY PERFORMANCE INDICATORS AND ACTIONS

GOAL 1

Packaging optimised to integrate considerations about resource efficiency, maximum resource utilisation, product protection, safety and hygiene.

A) KPI TARGETS

Goal 1.1

Total weight of consumer packaging (domestic and imported) sold per annum into the Australian market and the total weight of products packaged.

This is a brand owner KPI. Amcor will assist brand owners by providing the data in a suitable format.

Amcor's Intent

Amcor will establish baseline data for all material types and provide data to its customers (brand owners) on request. Information will be provided from a centralised source to ensure coordination of customer requests and consistency in information being provided.

The baseline data will include "standard" assumptions that allow

units of packaging sold to be converted to tonnes as per NPC reporting requirements.

This methodology will also be used by Amcor to provide the data required in Goal 1.2.

Baseline Data (2004-2005)

Not applicable.

Target

Amcor will provide relevant data to its customers on request in a timely manner to allow them to complete their Action Plans and Annual Reports.

Goal 1.2

Resources used to produce packaging, by material type: energy (megajoules) and water (kilolitres).

Amcor's Intent

Amcor will reduce the amount of resources (energy and water) used per unit of production over the period of this Action Plan.

Improved energy efficiency has been a high priority for Amcor's Australian operations over the past five years. Significant reduction (5% based on 2001 consumption) in per unit energy consumption has already been achieved. While further energy use reductions will be more difficult to achieve, Amcor is committed to achieving ongoing improvements and will set an overall reduction target to be achieved over the next five years.

In relation to water use, Amcor has conducted audits across its operations to establish baseline usage levels. There is a large

variation in water consumption levels and water efficiency opportunities across packaging materials produced by Amcor, therefore, establishing water reduction targets for each material type is not practical. Amcor will prepare Water Management Plans for all major water-using sites and set an overall reduction target to be achieved over the Action Plan period.

Baseline Data (2004-2005)

Amcor has baseline data on energy and water use for the 2004-2005 year. This data will form the baseline for measuring changes in energy and water consumption per unit of production for the Action Plan period.

Target

1. An overall reduction of 5% in energy use per tonne of total packaging product produced over the next five years.
2. An overall reduction of 10% in water usage per tonne of total packaging produced over the next five years.

These targets are for the whole company. Some business units have been identified as having higher water consumption and will be targeted for larger reductions.

Goal 1.3

Improvements in design, manufacture, marketing and distribution to minimise the environmental impacts of packaging.

and

Goal 1.4

Changes to protection, safety, hygiene, shelf-life or supply chain considerations effecting amount and type of packaging used.

Amcor's Intent

Amcor will use the Environmental Code of Practice for Packaging (ECoPP) for all new and revised packaging designs and developments in order to minimise environmental impacts.

Goal 1.4 primarily relates to changing customer (brand owner) requirements arising from marketing and consumer trends. Amcor will continue to liaise closely with brand owners to meet functional and supply chain considerations.

Baseline Data (2004-2005)

No current baseline information exists.

Target

1. Amcor will formally incorporate use of the ECoPP in relation to the design and development of all new and revised packaging products commercialised by customers (brand owners) for the Australian market.

2. A central database will be established to record information on improvements and changes as set out in Goals 1.3 and 1.4 in relation to new and revised packaging commercialised.
3. Amcor will report information from target 2 above in the company's NPC Annual Reports.

Goal 1.5

Average % per annum of post-consumer recycled content in packaging manufactured.

Amcor's Intent

Amcor will maximise the percentage of post consumer and post industrial recycled content in its packaging in conjunction with customer requirements, package functionality and in accordance with current food contact legislation.

For many direct food contact applications of packaging, legislation prevents use of any recycled content. In secondary packaging however, there are opportunities to maximise the proportion of recycled content.

Baseline Data (2004-2005)

The percentage of recycled content for each material type has been established based on current practices which will form the baseline data for this Action Plan. This data is listed in the table below which also contains information about food contact legislative constraints. The data shows that some packaging materials can not contain recycled material if they are to be used as primary food contact packaging.

Target

Amcor will maximise the level of recycled content for material types and applications in accordance with food contact allowable limits and specific customer requirements.

Packaging Type	Current Recycled Content (%)	Food Contact – Maximum Allowable (%)
PET Bottle	0	100
Beverage can (Aluminium)	30	100
Aluminium Aerosol Can	30	100
Tinplate Aerosol Can	30	100
Food Can (Tinplate)	30	100
Glass Bottle	25	100
Carton - Artcote White	20	80
Carton -Artcote Kraft	80	80
Carton -Artcote Grey	80	80
Corrugated - Recycled	100	100
Corrugated - Virgin Liners	30	30
Corrugated - Coated	30	30
Flexibles - Mono PE	30	30
Flexibles - Composite	0	0
Sack- Unlined	0	60
Sack - PE liner	0	60
Sack - Non recyclable liner	0	60
Closures - Aluminium	30	100
Closures - Steel	30	100
Closures - Plastic	0	0

Goal 1.6

Total weight, by type, of non-recyclable packaging sold per annum into the Australian market.

This is a brand owner KPI.

Amcor's Intent

Amcor will establish baseline data for all material types and provide data to customers on request from a centralised source in order to ensure consistency and reliability of information being provided.

Target

Amcor will provide relevant data to its customers (brand owners) on request and in a timely manner to allow them to complete their Action Plans and Annual Reports. Further to this, Amcor will work with customers and the relevant authorities to reduce the use of non-recyclable materials currently used in food and beverage packaging.

Baseline Data (2004-2005)

Average levels of non-recyclable material by material type have been included in the data. The baseline data includes standard assumptions about the "recyclable" nature of the packaging in line with the definition provided in the Covenant agreement.

This data will be periodically updated and reported in the company's NPC Annual Reports.

The following table shows the estimates of recyclable content by material type according to the NPC definitions.

Packaging Type	Recyclable Content (%)
PET Bottle	100
Beverage can (Aluminium)	100
Aluminium Aerosol Can	90
Tinplate Aerosol Can	90
Food Can (Tinplate)	100
Glass Bottle	100
Carton - Artcote White	100
Carton - Artcote Kraft	100
Carton - Artcote Grey	100
Corrugated - Recycled	100
Corrugated - Virgin Liners	100
Corrugated - Coated	100
Flexibles - Mono PE	100
Flexibles - Composite	0
Sack- Unlined	100
Sack - PE liner	100
Sack - Non recyclable liner	65
Closures - Aluminium	100
Closures - Steel	100
Closures - Plastic	100

AMCOR'S KEY PERFORMANCE INDICATORS AND ACTIONS

GOAL 1

Packaging optimised to integrate considerations about resource efficiency, maximum resource utilisation, product protection, safety and hygiene.

B) ACTIONS

Amcor will undertake the following actions in support of Goal 1:

■ There are two limits on recycled content in food and beverage packaging; these are food contact legislation and the performance requirement of the product and package. Amcor is actively involved in industry and governmental forums that influence the legislation surrounding food and beverage packaging.

ACTION: Conduct a review of material specifications with respect to legislation to ensure maximum limits allowed are being used in Amcor products where performance and safety are not compromised and the customer accepts recycled content.

■ With fibre based technology there is a limit to the proportion of recycled material that can be utilised without a decrease in the functional performance of

the packaging. Amcor is currently close to the limit of around 80% recycled content. Similar limits exist for other packaging materials.

ACTION: Conduct a review of best practice and emerging technology to ensure that Amcor is in a position to economically utilise the maximum quantity of recycled material in its packaging.

■ Use of Finite Element Analysis (FEA computer simulation) is applied prior to manufacture to optimise the amount of material utilised and achieve required functional performance levels.

ACTION: ECoPP will be implemented in all product design and development processes across Amcor's Business Divisions.

AMCOR'S KEY PERFORMANCE INDICATORS AND ACTIONS

GOAL 2

Efficient resource recovery systems for consumer packaging and paper.

A) KPI TARGETS

Goal 2.9

Total weight of consumer packaging recycled through (a) domestic, and (b) away from home recovery systems respectively.

Amcor's Intent

As a packaging manufacturer Amcor will continue to procure used consumer packaging from any market sector that is commercially viable, meets appropriate quality standards and helps achieve Goal 1.5.

Baseline Data (2004-2005)

Secondary materials utilised in Amcor's manufacturing processes includes significant volumes of non consumer packaging materials that have been diverted from landfill. 2004-2005 baseline data for the recovery of consumer packaging and kerbside paper is detailed below.

Market Sector	000's Tpa
Kerbside – consumer fibre packaging	13
Kerbside – paper	3
Kerbside – glass	43
Industrial – consumer fibre packaging	556
Industrial – transport LDPE	6

Target

Amcor's target will remain in accordance with Goal 1.5.

Goal 2.10

Total weight of recycled consumer packaging sold to end users.

Amcor's Intent

Amcor will procure commercially viable secondary raw materials in excess of its internal manufacturing demand. Excess quantities are made available to external markets.

Baseline Data (2004-2005)

Excess secondary raw material volumes sold to external end users by Amcor in 2004-2005 is as follows:

Market Sector	000's Tpa
Domestic sale – consumer fibre packaging	38
Domestic – transport LDPE	1
Export – consumer fibre packaging	68
Export – transport LDPE	5

Target

To secure reliable and cost effective secondary raw material recovery that meets the feedstock requirements of Amcor's Business Divisions over the 2005-2010 period.

Continue to make excess quantities of materials beyond Amcor's requirements available for sale to external markets.

Goal 2.16

Percentage of signatories providing recycling collection facilities for post-consumer packaging generated on site.

Amcor's Intent

Amcor will maintain existing collection facilities and, in conjunction with its waste management service provider, develop a plan to progressively increase collection of post-consumer packaging from Amcor sites over the period of this Action Plan.

Baseline Data (2004-2005)

Amcor operates over 50 manufacturing operations around Australia. The company also has corporate and divisional offices in Melbourne. Amcor will conduct an audit of its manufacturing and office sites to establish a 2005-2006 baseline in relation to collection facilities for post-consumer packaging.

Target

Based on information conducted from the audit, Amcor will establish a target to progressively increase the number of manufacturing and office sites providing recycling facilities for post-consumer packaging between 2006 and 2010.

AMCOR'S KEY PERFORMANCE INDICATORS AND ACTIONS

GOAL 2

Efficient resource recovery systems for consumer packaging and paper.

B) ACTIONS

Amcor will undertake the following actions in support of Goal 2:

■ An existing program of package lightweighting will continue to look for opportunities to reduce the amount of material used in packaging. Lightweighting opportunities will be considered at the design stage (in accordance with the requirements of the ECoPP) and verified through both Finite Element Analysis (FEA) and transport simulation of prototype packaging.

ACTION: Amcor will continue to lightweight packaging where reductions do not limit performance or application.

■ Together with Amcor's waste management service provider, opportunities will be investigated to recover and recycle post-consumer and post-industrial waste from manufacturing and office sites.

ACTION: Conduct a review of existing material recovery systems and implement new collection facilities where technically and economically feasible.

AMCOR'S KEY PERFORMANCE INDICATORS AND ACTIONS

GOAL 3

Consumers able to make informed decisions about consumption, use and disposal of packaging products.

A) KPI TARGETS

Goal 3.18

Consumers able to make informed decisions about consumption, use and disposal of packaging products.

Amcor's Intent

As a packaging manufacturer Amcor will continue to procure used consumer packaging from any recovery system that is commercially sustainable and meets appropriate quality standards ("ACOR - Material Specifications").

Amcor will continue to work with all relevant stakeholders to help raise quality standards including reduced contamination levels.

Baseline Data (2004-2005)

Amcor only procures material from recovery systems that complies with ACOR specifications.

Target

Amcor's will encourage stakeholder initiatives to improve quality standards and plans to strictly maintain its current specifications as a minimum requirement.

AMCOR'S KEY PERFORMANCE INDICATORS AND ACTIONS

GOAL 3

Consumers able to make informed decisions about consumption, use and disposal of packaging products.

B) ACTIONS

Amcor will undertake the following actions in support of Goal 3:

■ As a producer of packaging Amcor can only influence brand owner decisions regarding packaging designs and graphics. However, Amcor will attempt to influence brand owners regarding labelling and material types to assist consumers in making informed decisions with respect to packaging. Amcor Design works closely with a number of brand owners and ensures legislative requirements with respect to labelling are met.

ACTION: Continue to influence brand owners regarding graphics (labelling and material recycling information) where possible.

AMCOR'S KEY PERFORMANCE INDICATORS AND ACTIONS

GOAL 4

Supply chain members and other signatories able to demonstrate how their actions contribute to goals 1 – 3.

A) KPI TARGETS

Goal 4.21

Estimated tonnage of consumer packaging recycled and sent to landfill respectively from on-site collection facilities.

Amcor's Intent

Amcor intends to maximise post-consumer waste from sites being diverted from landfill to recovery systems over the Action Plan period.

Baseline Data (2004-2005)

Amcor, in conjunction with its waste management service provider, will audit all operating sites in 2006 to establish a baseline in relation to current volumes of post-consumer packaging recycled and sent to landfill.

Target

Amcor, in conjunction with its waste management service provider, will establish improvement targets based on the 2005-2006 baseline to progressively increase recycling of consumer packaging waste generated at manufacturing and office sites over the Action Plan period. These targets will be included in the company's revised Action Plan.

Goal 4.26

Implementation of Buy Recycled purchasing policy or practices.

Amcor's Intent

Amcor will maximise the purchase of goods containing recycled content across its manufacturing and commercial operations subject to these goods meeting quality, technical, cost and customer requirements.

Baseline Data (2004-2005)

Amcor's current Procurement Policy, includes environmental criteria as part of the supplier selection process.

Amcor is a founding member of the Buy Recycled Business Alliance (BRBA), which promotes the purchase of recycled content products and materials. In 2006, Amcor will use the newly developed BRBA Coach Program to provide a basis for reviewing the company's overall buy-recycled performance.

Amcor's current procedures in relation to Buy Recycled are based on the following:

- Amcor Australasia Procurement Policy
- Amcor Standard Request for Quotation and Contract of Supply
- Amcor Purchasing Memorandum of Understanding (MOU) for Suppliers.

Target

1. BRBA has recently developed a new Buy Recycled Coach Program. Amcor will undertake a Coach Program in 2006 to review policies, procedures and performance as well as identify buy-recycled opportunities over the Action Plan period.
2. Amcor will incorporate buy-recycled policies and procedures into the company's Green Office Program, including the use of recycled content office paper across its Business Divisions.

AMCOR'S KEY PERFORMANCE INDICATORS AND ACTIONS

GOAL 4

Supply chain members and other signatories able to demonstrate how their actions contribute to goals 1 – 3.

B) ACTIONS

Amcor will undertake the following actions in support of Goal 4:

■ Amcor Research & Technology and Amcor Fibre Packaging utilise a tool for determining palletisation efficiency from primary and secondary pack dimensions. This tool can be used to select pack sizes that can be efficiently palletised at an early stage of the design process, thus eliminating inefficiencies.

ACTION: Amcor will continue to develop and implement tools for optimising packaging transportation.

■ Transport simulation of packaged product is a powerful tool in determining packaging requirements. Through a combination of characterising supply chains (data logging of shock, temperature and humidity) and the ability to replicate these conditions, Amcor Research and Technology can simulate a wide variety of supply chains. This tool can be used, together with sample prototyping, to predict performance prior to production. This capability allows optimisation of material usage and design.

ACTION: Continue to optimise packaging with respect to supply chain requirements.

AMCOR'S KEY PERFORMANCE INDICATORS AND ACTIONS

GOAL 5

All signatories demonstrate continuous improvement in the management of packaging through their individual action plans and annual reports.

A) KPI TARGETS

5. Weight of consumer packaging recovered
6. Weight of recycled packaging sold to end users
7. Number of sites providing recycling collection facilities
8. Tonnes of material recycled/sent to landfill from Amcor sites.

2004-2005 data will be used for 1 - 6. 2005-2006 data will be used for 7 and 8.

Goal 5.27

Establishment of baseline performance data.

Amcor's Intent

Amcor will establish baseline data in order to:

- report improvements in performance against relevant Key Performance Indicators over the Action Plan period, and
- provide information to brand owners on request to assist them in meeting their NPC Annual Reporting requirements.

Baseline Data (2004-2005)

Indicative baseline data will be collected on the following:

1. Weight of packaging produced
2. Resources (water and energy) used
3. Recycled Content
4. Recyclable content

Target

Amcor will advise of any changes to baseline data provided in this Action Plan and will submit additional baseline information in a revised Action Plan by 31 October 2006.

Goal 5.28

Annual reporting against Action Plan.

Amcor's Intent

Amcor will prepare and submit an Annual Report in each year of the Action Plan to report progress against specific KPI's and product stewardship actions in relation to the five NPC Performance Goals.

Baseline Data (2004-2005)

Amcor's 2005-2010 Action Plan will be the baseline for the company's annual reporting.

Target

An Annual Report will be prepared and submitted by 31 October each year from 2006-2010 in accordance with the reporting requirements of the Covenant Agreement.

Goal 5.29

Demonstrated improvement and achievements against individual targets and milestones.

Amcor's Intent

Amcor will regularly review progress against targets and implement any corrective actions as required to ensure KPI's are met and continuous improvement goals are achieved.

Baseline Data (2004-2005)

In the majority of cases, 2004-2005 financial year data will be used as the baseline to measure improvement against targets. In some cases, where baseline data is not yet available, 2005-2006 will be used. This data is not expected to change unless significant data is found to indicate a review is necessary.

Target

The Amcor NPC Steering Committee will meet regularly during the year to discuss progress against each objective to ensure continuous improvement opportunities are identified, targets are achieved and actions completed in accordance with this Action Plan.

CONCLUSION

Contacts

Amcor welcomes feedback on its Action Plan Report.
Comments can be forwarded to:

Amcor's National Packaging Covenant Steering Committee
Amcor Australasia
971 Burke Rd
Camberwell, Victoria 3124
Fax: (03) 9811 7196
Attention: General Manager Public Affairs

**This Action Plan has been endorsed by Amcor Australasia's
Managing Director.**

Amcor Packaging (Australia) Pty Ltd ABN 55 004 275 165

Amcor regards the National Packaging Covenant as an important mechanism to promote environmental responsibility and product stewardship across the packaging supply chain. The new arrangements agreed by	Commonwealth and State Governments that took effect from 31 July 2005, will hopefully provide a stronger and more rigorous framework to monitor product stewardship performance over the next five years.	As a packaging manufacturer, Amcor commits to working collaboratively with suppliers and customers in contributing to the achievement of the Covenant Performance Goals. The new Environmental Code of	Practice for Packaging is being incorporated into product development processes across our Business Divisions, which will promote the four core principles of redesign, reduce, reuse and recycle.
--	--	---	---